ハイパワーインパルスマグネトロンスパッタリングの イオンエネルギー分布関数の測定

Measurement of ion energy distribution function on high power impulse magnetron sputtering

¹伊賀 一憲、²小田 昭紀、³上坂 裕之、¹太田 貴之 ¹Kazunori Iga、²Akinori Oda、³Kousaka Hiroyuki、¹Takayuki Ohta

¹名城大学、²千葉工業大学、³岐阜大学 ¹Meijo University、²Chiba Institute of Technology、³Gifu University

1. Introduction

In recent years, diamond-like carbon (DLC) film has attracted attention for a coating of sliding parts of an automobile engine in order to reduce the mechanical friction. DLC has an amorphous structure composed of sp² (graphite) and sp³ (diamond) bonds. Especially, the DLC film including much sp³ bonds (ta-C) is necessary to realize low friction.^[1] High power impulse magnetron sputtering (HiPIMS) is one of the pulsed sputtering methods. In HiPIMS, a high voltage pulse with duration time of several tens µs is applied to the target at low frequency of several hundred Hz. The peak power density is higher than 0.5 kW/cm², realizing a high degree of ionization of the sputtered species.^[2] In order to control thin-film quality, it is essential to elucidate the ionization process of sputtered species. In this study, we measured ion energy distribution functions (IEDF) of Ar⁺ and \mathbf{C} with energy-resolved mass spectrometry.

2. Experimental

A negative pulse voltage with frequency of 400~Hz was applied to the carbon target. Applied voltage was increased from 760V to 910V. The pulse width was constant at $8~\mu s$. The Ar gas flow rate was 5~sccm and the pressure was kept at 0.5~Pa. The orifice of mass spectrometer was set at opposite of the target and the distance was 68~mm.

3. Results and discussion

The IEDFs of Ar⁺ and C⁺ are shown in Fig.1. As shown in Fig.1 (a), the IEDFs of Ar⁺ consisted of low and high energy components. The number of low energy Ar⁺ around 2 eV

decreased and the low energy component spread to about 4 eV. The high energy component drastically increased above 830V. The IEDFs of C⁺ consisted of mainly high energy component as shown in Fig.1 (b). The total flux of C⁺ increased with no change in ion energy distribution with applied voltage.

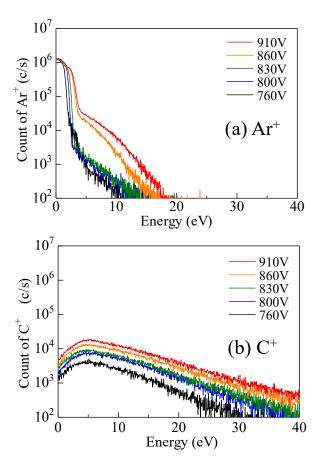


Fig.1 the IEDFs of (a) Ar⁺ and (b) C⁺.

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- [2] J. Bohlmark *et. al.*, J. Vac. Sci. Technol., **23**, (1), 18 (2005).